GEMINI - VI

Double Head Cutting Machine Ø 24" Automation with 3 Axis Servo Control





FEATURES

GEMINI – VI, 3 axis servo controlled double head cutting machine with 24" saw blades, is ideal for cutting aluminum and PVC profiles in various angles and thickness.

- Min. cutting length with double head 90° & 45° : 18 7/8" (480mm) / 28 3/8" (720mm)
- Max. cutting length with double head 90° & 45° : 198 $^{13}/_{16}{}^{\prime\prime}$ / 198 $^{13}/_{16}{}^{\prime\prime}$ (5050mm
- X axis positioning speed 1575" (40000mm)/min
- Maximum internal rotation angle 45°
- Maximum external rotation angle -22.5°
- Saw blade diameter 24" (600mm)
- Saw blade motor power 3 kW
- Profile height measurement
- Cutting zone protection covers
- Horizontal and Vertical pneumatic clamps
- Automatic intermediate profile support (2 pcs)
- Cooling lubrication system
- Manual adjustment saw blade stroke distance
- Saw blade stroke speed adjustment
- Slicing mode
- Remote access
- Data transfer via remote network connection, Ethernet and USB
- Smart Touchscreen Panel PC
- Maximum profile loading length 314" (8000mm)

Standard Equipment

- Hydro-pneumatic cutting feed adjustment
- Electro control X axis
- Carbide saw blade (2 pcs)
- Roller conveyor on moving head

Optional Equipment

- Vacuum Cleaner for chips
- Roller conveyor on fixed head

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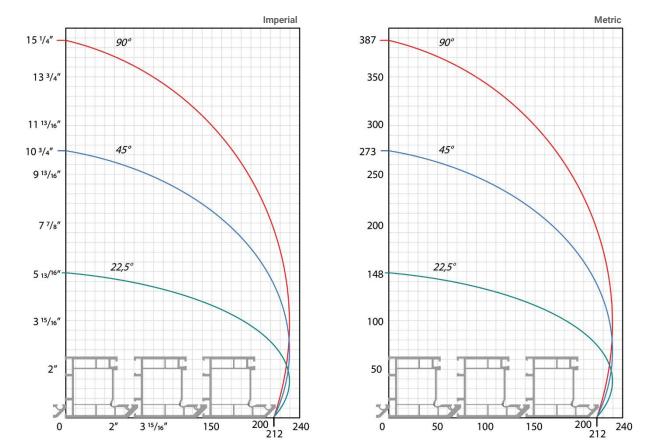
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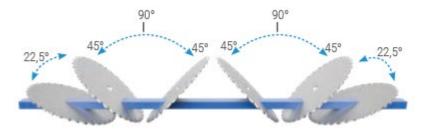
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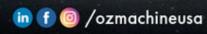
Cutting Diagrams



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	HP kw	n	3 ~ Hz	l (400 V)		HP kw	n	3 ~ Hz		ØD	ød			; min	x max	Air Pressure	Air Consumption	l x w x h (inch)
F	4 3	3000 r.p.m	50 60	15 A	F M R	1,7 0,75	3000 r.p.m	50 60	5,02 A	215/8"	1 ₃ /16" 1 ₅ /16"	3/16"	3000 r.p.m	45° 187/8" 90° 27 %/16"	45° 198 ¹³ /16″ 90° 198 ¹³ /16″	6 - 8 bar	40 gal/min	356 x 89 x 64 4410 lbs



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